

# AA Tunnel Series AA-027-12-22

## Thermoelectric Assembly



The AA Tunnel Series is an Air-to-Air thermoelectric assembly (TEA) that minimizes the number of airflow paths required to operate. It offers dependable, compact performance by cooling objects via convection. Heat is absorbed and dissipated through high density heat exchangers equipped with air ducted shrouds and brand name fans. The thermoelectric modules are custom designed to achieve a high coefficient of performance (COP) to minimize power consumption. Custom configurations are available, however, MOQ applies.

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Europe: +46.31.420530  
Asia: +86.755.2714.1166  
ets.sales@lairdtech.com  
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### FEATURES

- Tunnel Series compact design
- Precise temperature control
- Reliable solid-state operation
- DC operation
- RoHS compliant

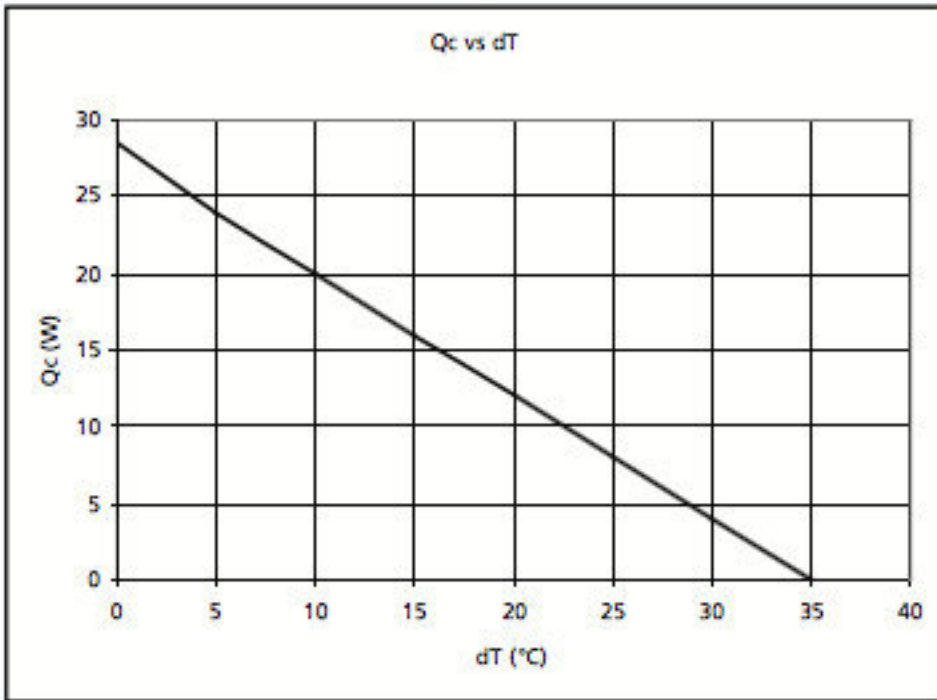
### APPLICATIONS

- Analytical instrumentation
- Medical diagnostics
- Photonics laser systems
- Industrial instrumentation
- Food and beverage cooling

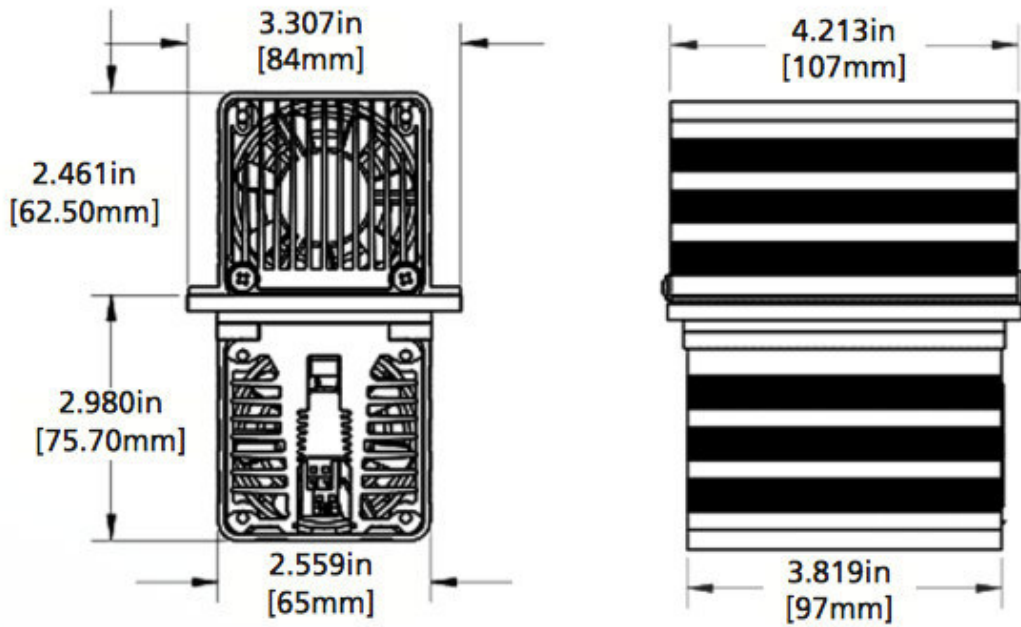
### SPECIFICATIONS

TECHNICAL	
Cooling Power Qcmax (W)	28.5
Running Current (A)	3.1
Startup Current (A)	4.0
Nominal Voltage (V)	12
Max Voltage (V)	15
Power Input (W)	37.2
Operating Temperature (°C)	-10 to 39
Weight (kg)	1.0
MTBF (fans – hrs)	50,000
Performance Tolerance	±10%

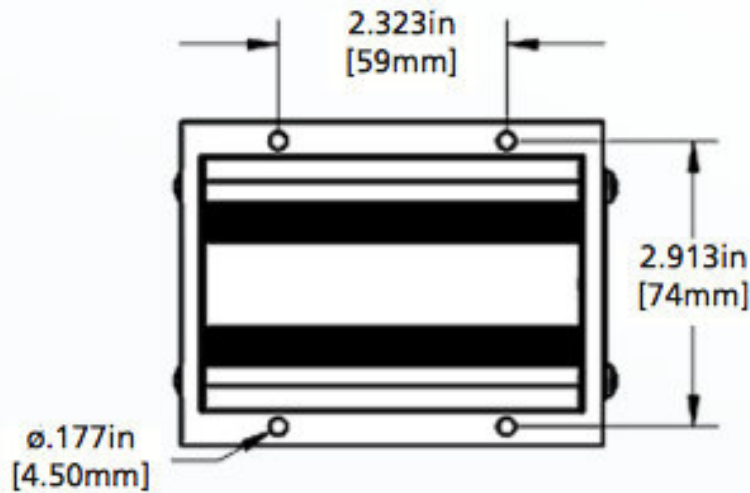
PERFORMANCE CURVE



ISOMETRIC DRAWINGS



**MOUNTING HOLE LOCATION**



**WIRING SCHEMATIC**



**Electrical Connections**

- "TEM+": + TEM
- "TEM-": - TEM
- "F+": + Fan(s)
- "F-": - Fans(s)

**NOTES**

Four (4) mounting screws enclosed  
 For indoor use only

Laird-ETS-AA-027-12-22-Data-Sheet-100616

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## Air-to-Air Thermoelectric Assembly



The Tunnel Series Air-to-Air thermoelectric assembly is a thermoelectric based air conditioner designed to temperature control small chambers used in analytical and medical diagnostic instruments. The unique design offers premium fans pushing air across-high density heat sinks to minimize the number of air flow paths required to operate. The design utilizes custom thermoelectric modules to maximize cooling capacity with a high coefficient of performance. Moisture resistant insulation is used to keep condensation from penetrating the TEM cavity. The units operate on DC and are designed for an indoor lab use environment.

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Europe: +46.31.420530  
Asia: +86.755.2714.1166  
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### FEATURES

- Compact form factor
- Improved sealing for moisture protection
- Reliable solid-state operation
- RoHS compliant

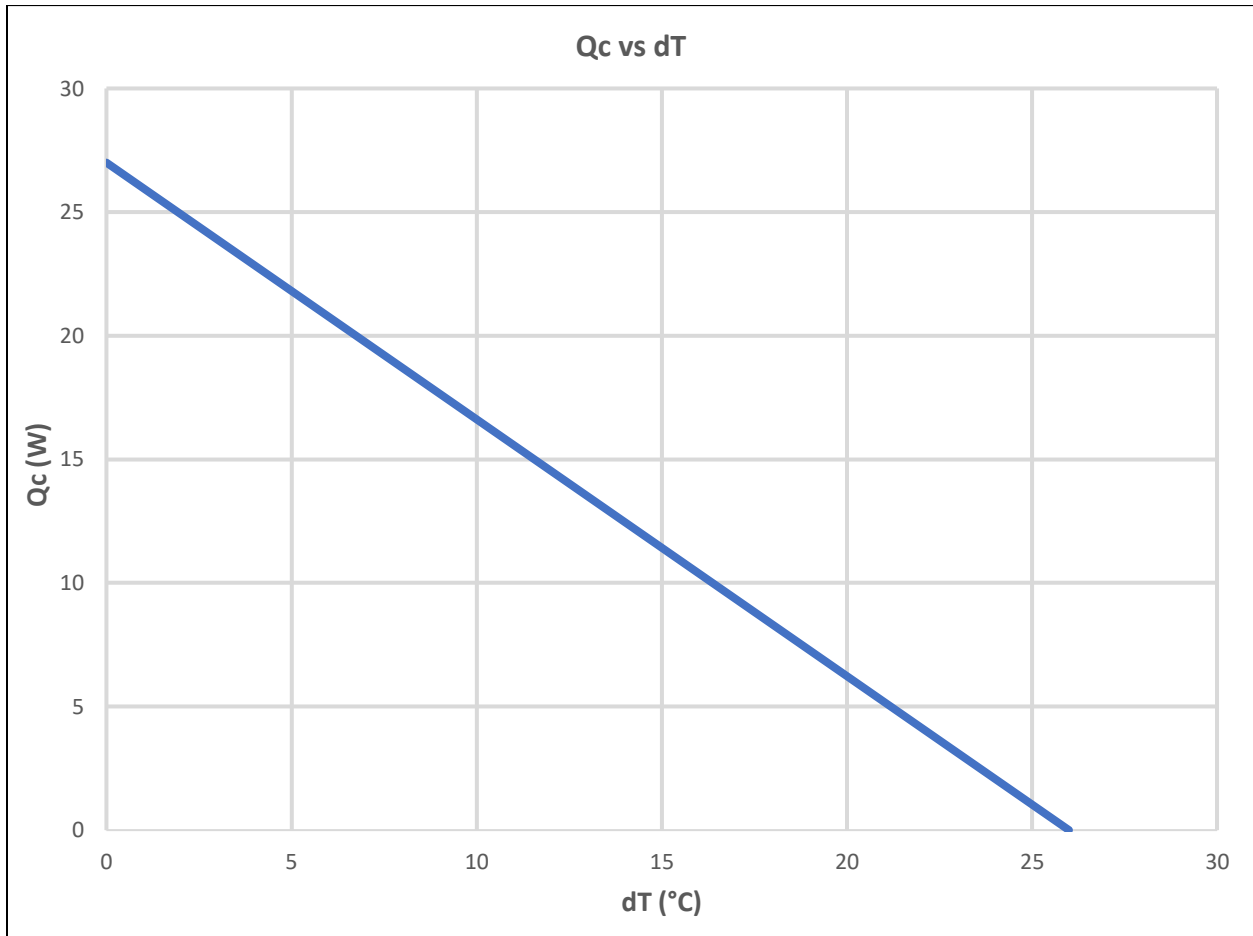
### APPLICATIONS

- Analytical storage compartment temperature control
- Medical diagnostic chamber refrigeration

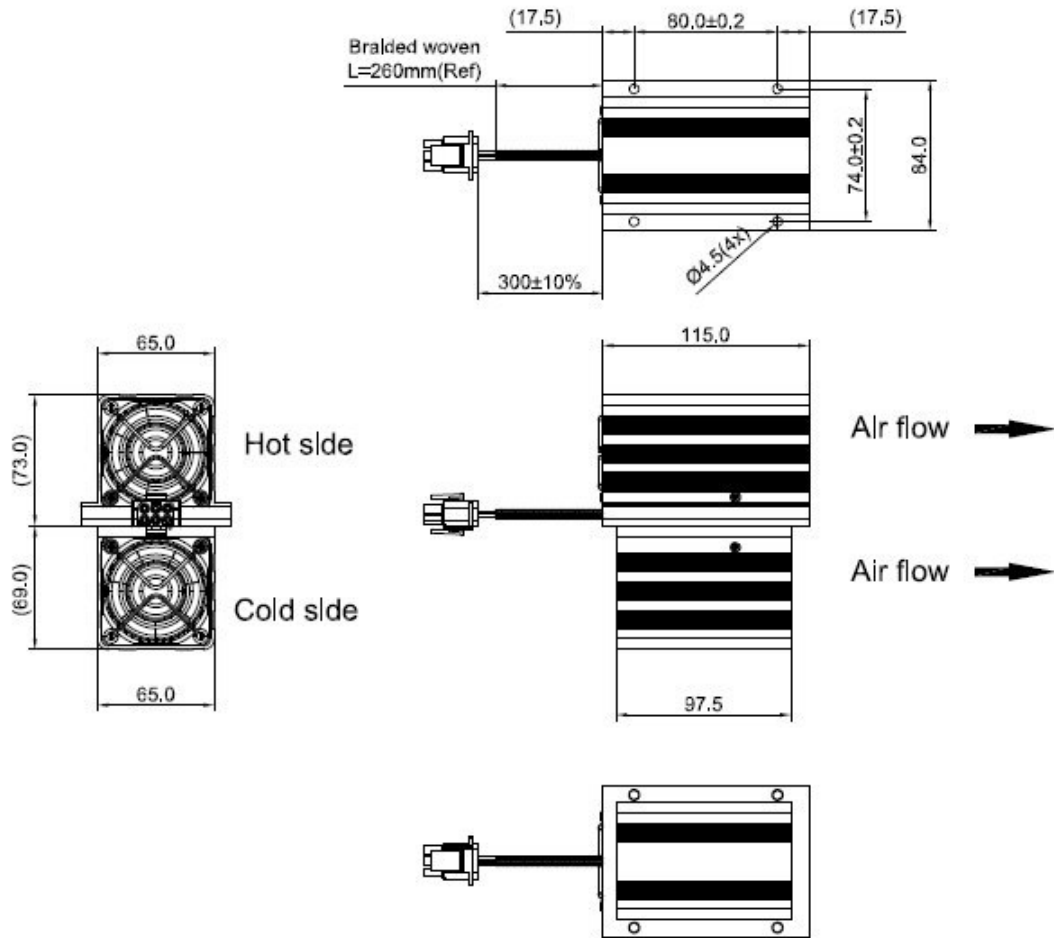
SPECIFICATIONS	
TEA Model	AAT,027,12,22,00,00
Heat Transfer, Cold Side	Air
Heat Transfer, Hot Side	Air
Cooling Power	27 W @ $\Delta T=0^{\circ}\text{C}$ and $T_a=35^{\circ}\text{C}$ , Tolerance $\pm 10\%$
TEM Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	2.3 Amps @ $\Delta T=0^{\circ}\text{C}$
Fan Input Power	
Hot side Fan Voltage, Nominal	12 VDC
Hot side Fan Current, Nominal	0.25 Amps
Cold side Fan Voltage, Nominal	12VDC
Cold side Fan Current, Nominal	0.25Amps
Dimension (L x W x H)	115 x 84 x 142 mm
Weight	1.0kg
Operating Temperature	$-10^{\circ}\text{C}$ to $50^{\circ}\text{C}$
Packaging	Individual cardboard box

PERFORMANCE CURVES

TEA performance at  $T_h = 35^\circ\text{C}$



ISOMETRIC DRAWINGS

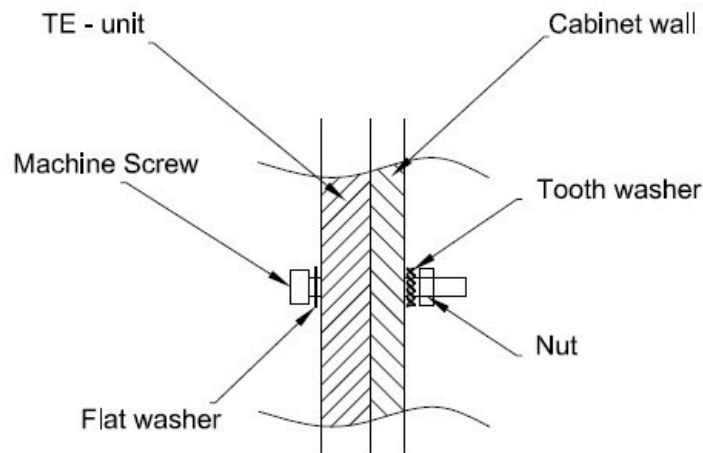


ELECTRICAL CONNECTIONS

OBJECT	WIRE TYPE	COLOR	TERMINAL	RECEPTICLE HOUSING	POLE	PLUG HOUSING
TEM +	AWG #20	Red	TE Connectivity 350547-1	TE Connectivity 1-480704-0	1	TE Connectivity 1-480705-0
TEM -		Black			2	
FAN COLD SIDE +		Purple			3	
FAN COLD SIDE -		Blue			4	
FAN HOT SIDE +		White			5	
FAN HOT SIDE -		Green			6	

## INSTALLATION INSTRUCTIONS

1. Mount with “hot side” external to chamber wall.
2. Cutout should be approximately 100 x 67 mm.
3. Unit should be fastened as shown in diagram with gasket material sealing around cutout.
4. For operation below dew point, recommend to position unit in vertical direction with wires facing down to allow for condensation to run off of unit. Drip tray may be required to collect moisture from surfaces at temperatures below dew point.
5. TE should not be used as part of the structure and is recommended to be protected from external forces.
6. The input power to TEA should be protected with fuse. Fuse rating should withstand 150% of nominal current rating for 60 seconds. This is valid at  $T_a=35^{\circ}\text{C}$ . Fuse ratings for other ambient temperatures ( $x^{\circ}\text{C}$ ) can be calculated with the formula  $I [x^{\circ}\text{C}] = I [35^{\circ}\text{C}] / (1+0.005*(x-35))$ . This is valid when regulating with an On/Off regulation. At rapid temperature cycling where this is applicable, there can be a need for even higher fuse ratings.
7. Max ripple current on supply power should be  $\leq 5\%$ .
8. Switching power to TEMs at frequencies between 0.01Hz to 5KHz may degrade reliability and



shorten life.

## SERVICE

- Units are generally maintenance free, however occasionally it is recommended to clean the heat sinks and fans of debris. This is best done with compressed air.

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## Air-to-Air Thermoelectric Assembly



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Americas: +1.919.597.7300  
Europe: +46.31.420530  
Asia: +86.755.2714.1166  
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### FEATURES

- Compact form factor
- Improved sealing for moisture protection
- Reliable solid-state operation
- RoHS compliant

### APPLICATIONS

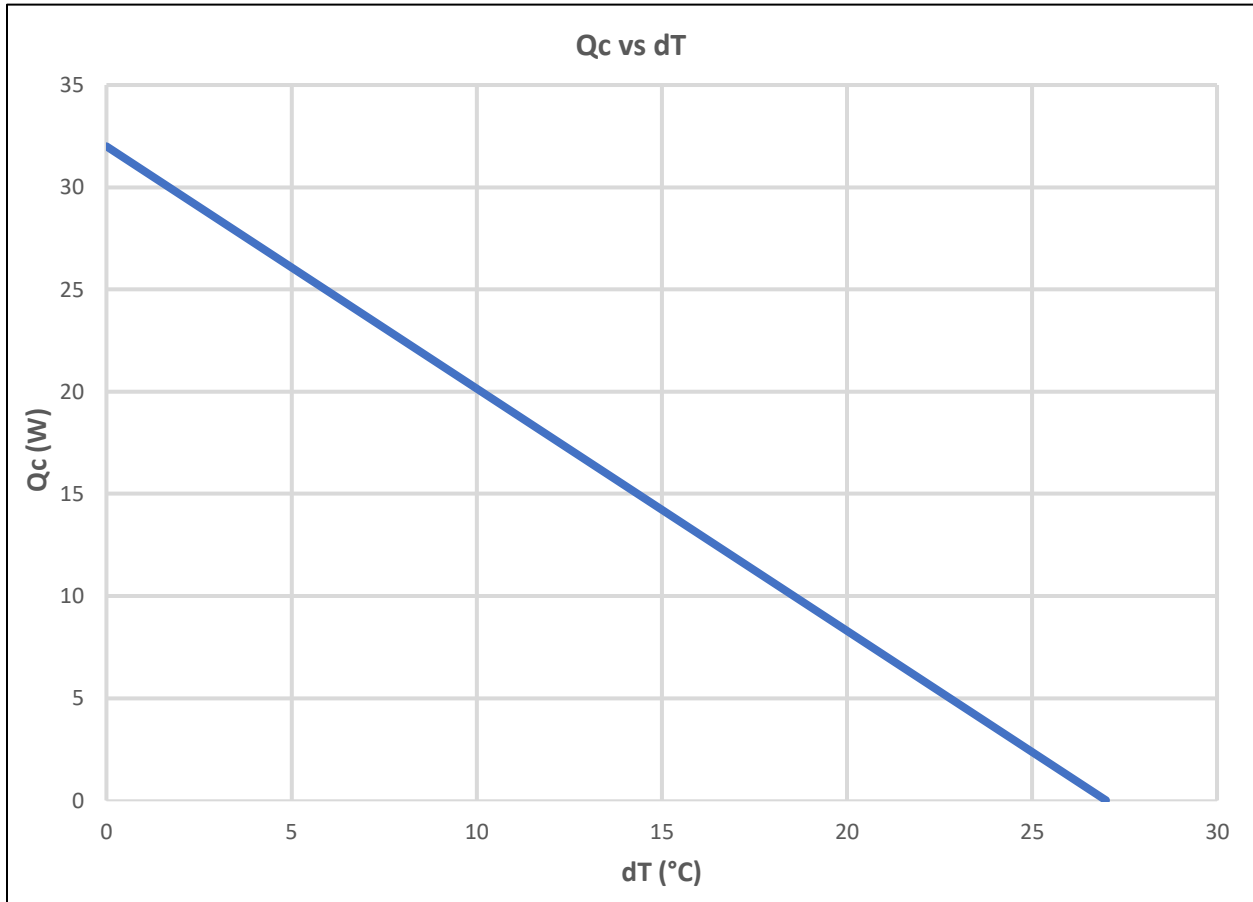
- Analytical storage compartment temperature control
- Medical diagnostic chamber refrigeration

SPECIFICATIONS	
TEA Model	AAT,032,12,22,00,00
Heat Transfer, Cold Side	Air
Heat Transfer, Hot Side	Air
Cooling Power	32 W @ $\Delta T=0^{\circ}\text{C}$ and $T_a=35^{\circ}\text{C}$ , Tolerance $\pm 10\%$
TEM Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	2.8 Amps @ $\Delta T=0^{\circ}\text{C}$
Fan Input Power	
Hot side Fan Voltage, Nominal	12 VDC
Hot side Fan Current, Nominal	0.45 Amps
Cold side Fan Voltage, Nominal	12VDC
Cold side Fan Current, Nominal	0.45 Amps
Dimension (L x W x H)	155 x 84 x 141.3 mm
Weight	1.2kg
Operating Temperature	$-10^{\circ}\text{C}$ to $50^{\circ}\text{C}$
Packaging	Individual cardboard box

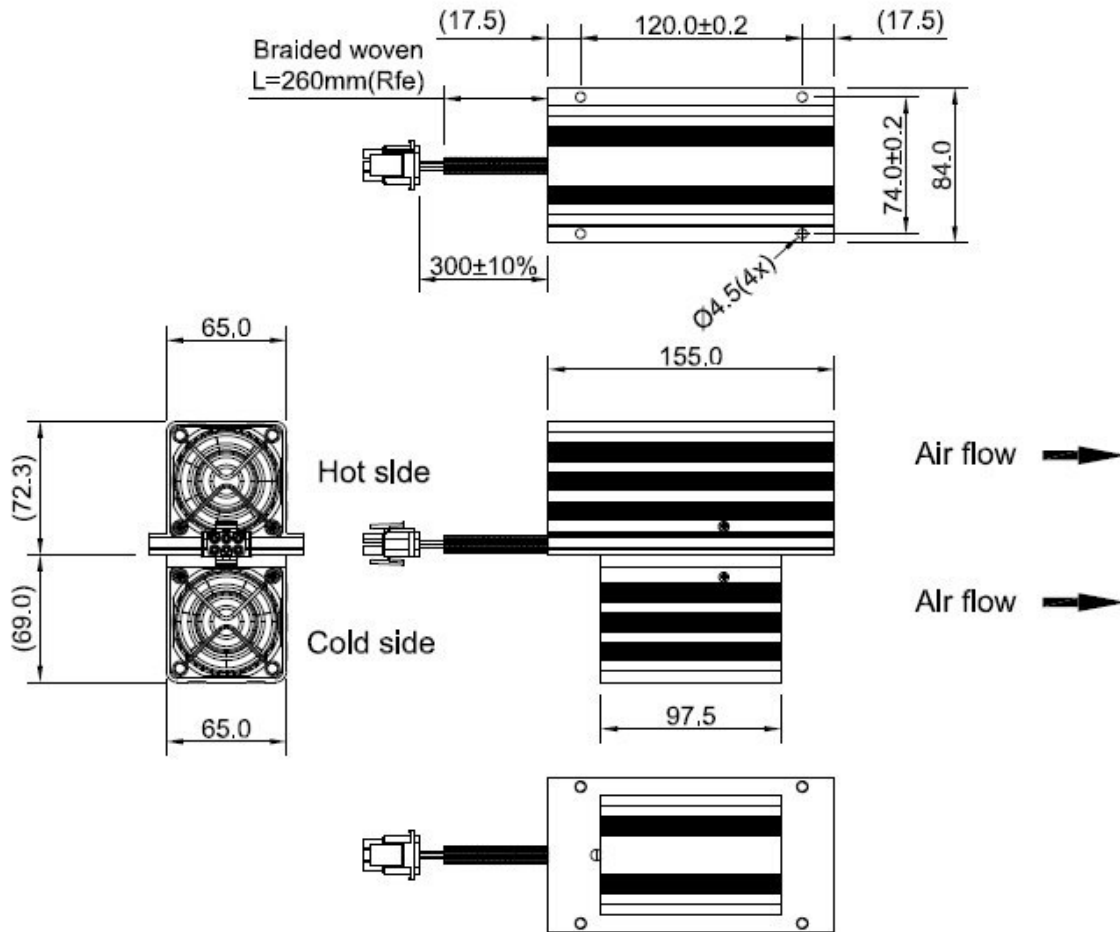


PERFORMANCE CURVES

TEA performance at  $T_h = 35^\circ\text{C}$



ISOMETRIC DRAWINGS

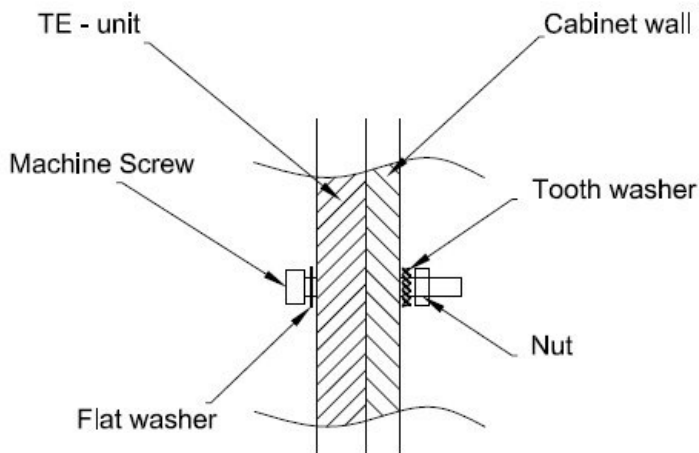


ELECTRICAL CONNECTIONS

OBJECT	WIRE TYPE	COLOR	TERMINAL	RECEPTICLE HOUSING	POLE	PLUG HOUSING
TEM +	AWG #20	Red	TE Connectivity 350547-1	TE Connectivity 1-480704-0	1	TE Connectivity 1-480705-0
TEM -		Black			2	
FAN COLD SIDE +		Purple			3	
FAN COLD SIDE -		Blue			4	
FAN HOT SIDE +		White			5	
FAN HOT SIDE -		Green			6	

## INSTALLATION INSTRUCTIONS

1. Mount with “hot side” external to chamber wall.
2. Cutout should be approximately 100 x 67 mm.
3. Unit should be fastened as shown in diagram with gasket material sealing around cutout.
4. For operation below dew point, recommend to position unit in vertical direction with wires facing down to allow for condensation to run off of unit. Drip tray may be required to collect moisture from surfaces at temperatures below dew point.
5. TE should not be used as part of the structure and is recommended to be protected from external forces.
6. The input power to TEA should be protected with fuse. Fuse rating should withstand 150% of nominal current rating for 60 seconds. This is valid at  $T_a=35^{\circ}\text{C}$ . Fuse ratings for other ambient temperatures ( $x^{\circ}\text{C}$ ) can be calculated with the formula  $I [x^{\circ}\text{C}] = I [35^{\circ}\text{C}] / (1+0.005*(x-35))$ . This is valid when regulating with an On/Off regulation. At rapid temperature cycling where this is applicable, there can be a need for even higher fuse ratings.
7. Max ripple current on supply power should be  $\leq 5\%$ .
8. Switching power to TEMs at frequencies between 0.01Hz to 5KHz may degrade reliability and shorten life.



## SERVICE

- Units are generally maintenance free, however occasionally it is recommended to clean the heat sinks and fans of debris. This is best done with compressed air.

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# Tunnel Series AAT-055-12-22-00-00

## Air-to-Air Thermoelectric Assembly



The Tunnel Series Air-to-Air thermoelectric assembly is a thermoelectric based air conditioner designed to temperature control small chambers used in analytical and medical diagnostic instruments. The unique design offers premium fans pushing air across-high density heat sinks to minimize the number of air flow paths required to operate. The design utilizes custom thermoelectric modules to maximize cooling capacity with a high coefficient of performance. Moisture resistant insulation is used to keep condensation from penetrating the TEM cavity. The units operate on DC and are designed for an indoor lab use environment.

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Americas: +1.919.597.7300  
Europe: +46.31.420530  
Asia: +86.755.2714.1166  
ets.sales@lairdtech.com  
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### FEATURES

- Compact form factor
- Improved sealing for moisture protection
- Reliable solid-state operation
- RoHS compliant

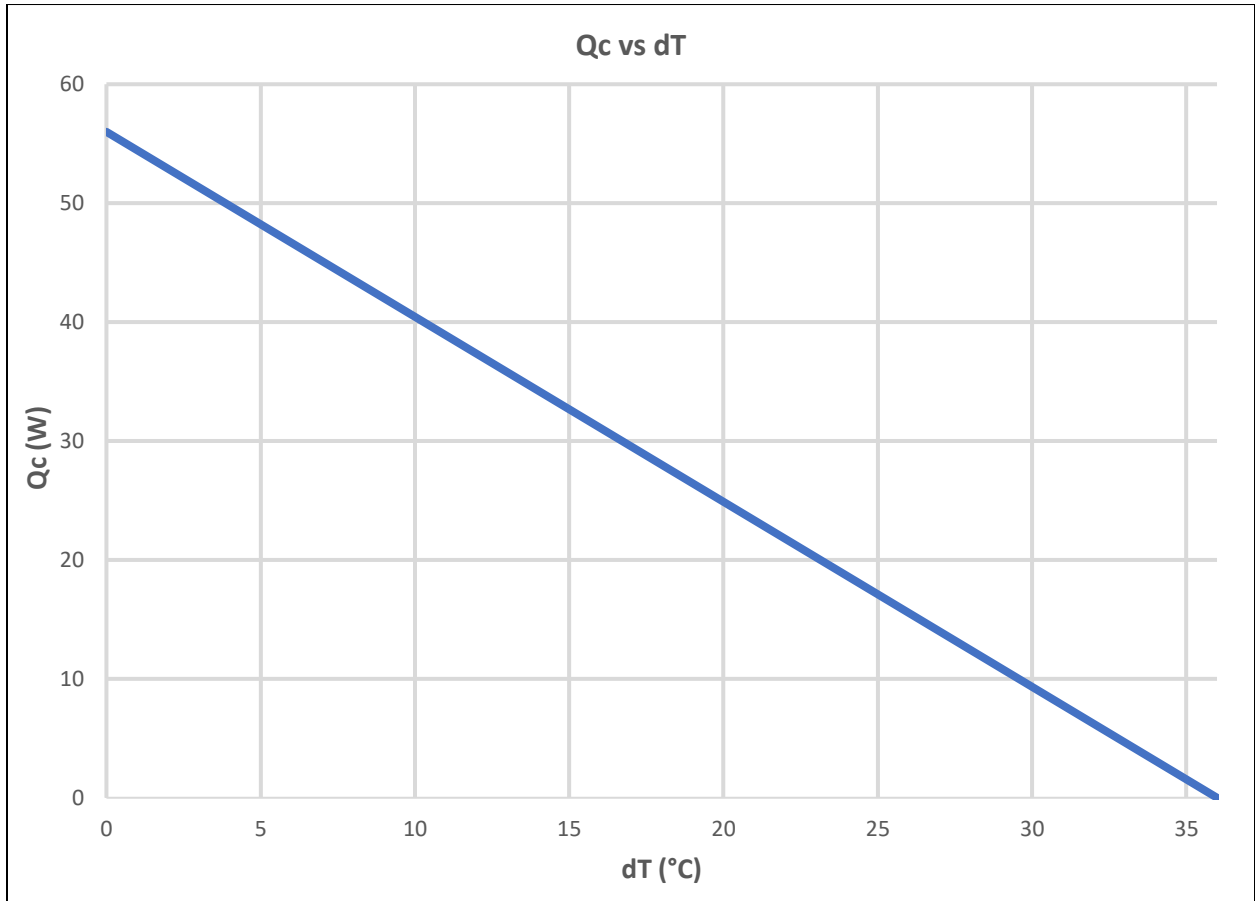
### APPLICATIONS

- Analytical storage compartment temperature control
- Medical diagnostic chamber refrigeration

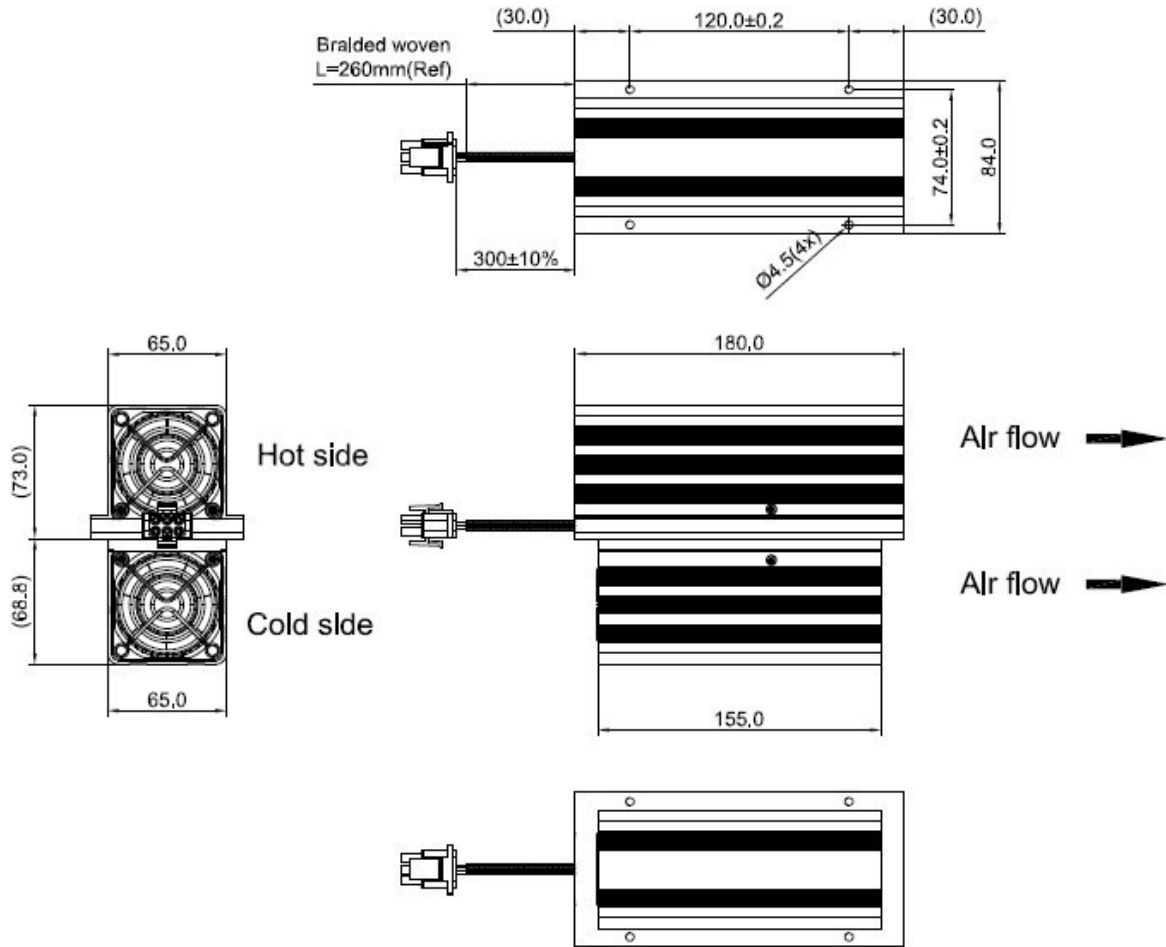
SPECIFICATIONS	
TEA Model	AAT,055,12,22,00,00
Heat Transfer, Cold Side	Air
Heat Transfer, Hot Side	Air
Cooling Power	56 W @ $\Delta T=0^{\circ}\text{C}$ and $T_a=35^{\circ}\text{C}$ , Tolerance $\pm 10\%$
TEM Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	5.3 Amps @ $\Delta T=0^{\circ}\text{C}$
Fan Input Power	
Hot side Fan Voltage, Nominal	12 VDC
Hot side Fan Current, Nominal	0.45 Amps
Cold side Fan Voltage, Nominal	12VDC
Cold side Fan Current, Nominal	0.45Amps
Dimension (L x W x H)	180 x 84 x 142 mm
Weight	1.65 Kg
Operating Temperature	$-10^{\circ}\text{C}$ to $50^{\circ}\text{C}$
Packaging	Individual cardboard box

PERFORMANCE CURVES

TEA performance at  $T_h = 35^\circ\text{C}$



ISOMETRIC DRAWINGS

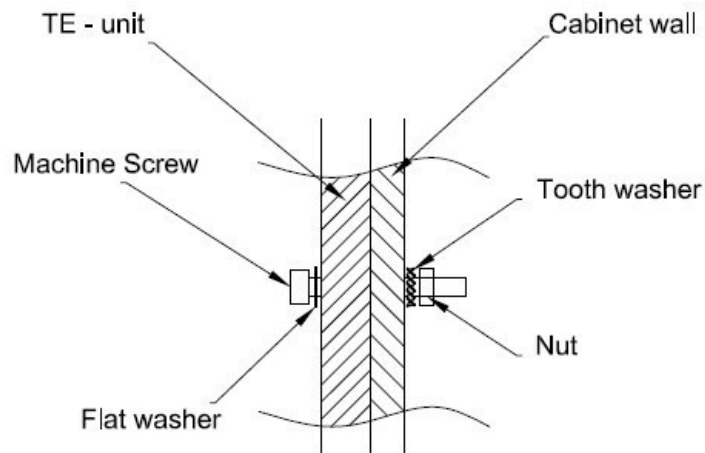


ELECTRICAL CONNECTIONS

OBJECT	WIRE TYPE	COLOR	TERMINAL	RECEPTICLE HOUSING	POLE	PLUG HOUSING
TEM +	AWG#18	Red	TE Connectivity 350547-1	TE Connectivity 1-480704-0	1	TE Connectivity 1-480705-0
TEM -		Black			2	
FAN COLD SIDE +	AWG #20	Purple			3	
FAN COLD SIDE -		Blue			4	
FAN HOT SIDE +		White			5	
FAN HOT SIDE -		Green			6	

## INSTALLATION INSTRUCTIONS

1. Mount with “hot side” external to chamber wall.
2. Cutout should be approximately 157 x 67 mm.
3. Unit should be fastened as shown in diagram with gasket material sealing around cutout.
4. For operation below dew point, recommend to position unit in vertical direction with wires facing down to allow for condensation to run off of unit. Drip tray may be required to collect moisture from surfaces at temperatures below dew point.
5. TE should not be used as part of the structure and is recommended to be protected from external forces.
6. The input power to TEA should be protected with fuse. Fuse rating should withstand 150% of nominal current rating for 60 seconds. This is valid at  $T_a=35^{\circ}\text{C}$ . Fuse ratings for other ambient temperatures ( $x^{\circ}\text{C}$ ) can be calculated with the formula  $I [x^{\circ}\text{C}] = I [35^{\circ}\text{C}] / (1+0.005*(x-35))$ . This is valid when regulating with an On/Off regulation. At rapid temperature cycling where this is applicable, there can be a need for even higher fuse ratings.
7. Max ripple current on supply power should be  $\leq 5\%$ .
8. Switching power to TEMs at frequencies between 0.01Hz to 5KHz may degrade reliability and



shorten life.

## SERVICE

- Units are generally maintenance free, however occasionally it is recommended to clean the heat sinks and fans of debris. This is best done with compressed air.

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# DA Tunnel Series DA-011-05-02

## Thermoelectric Assembly



The DA Tunnel Series is a Direct-to-Air thermoelectric assembly (TEA) that minimizes the number of airflow paths required to operate. It offers dependable, compact performance by cooling objects via convection. Heat is absorbed and dissipated through high density heat exchangers equipped with air ducted shrouds and brand name fans. The thermoelectric modules are custom designed to achieve a high coefficient of performance (COP) to minimize power consumption. Custom configurations are available, however, MOQ applies.

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### FEATURES

- Tunnel Series compact design
- Precise temperature control
- Reliable solid-state operation
- DC operation
- RoHS compliant

### APPLICATIONS

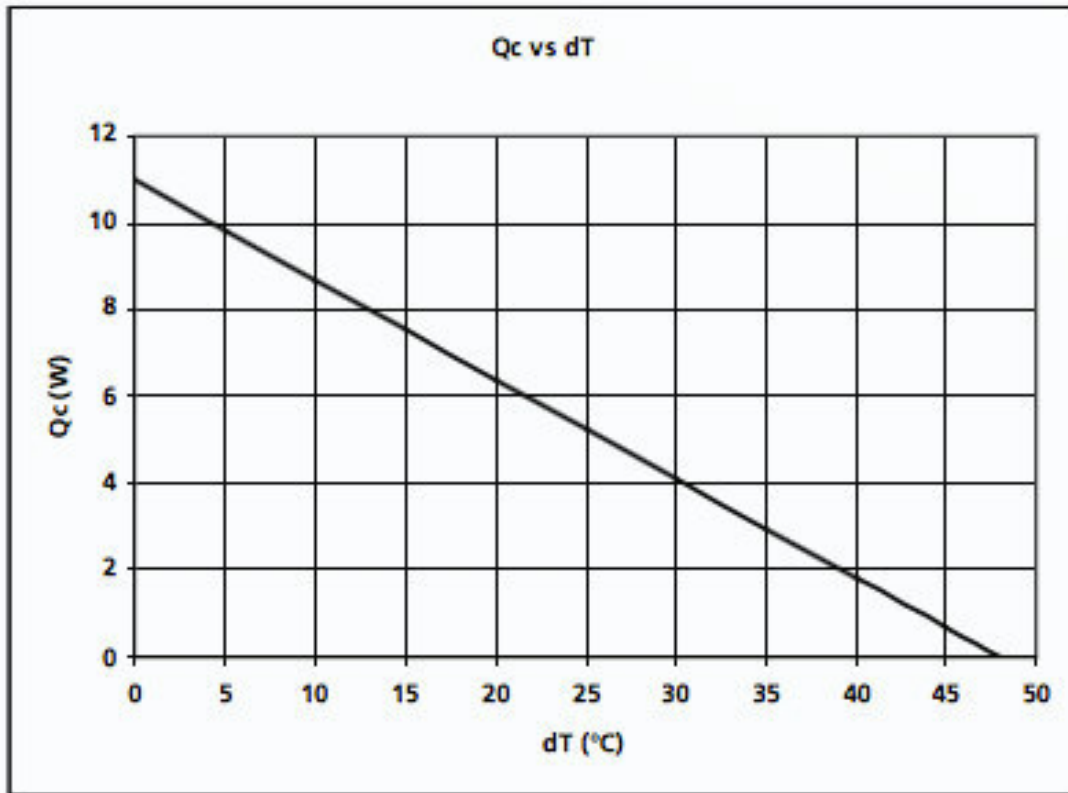
- Analytical instrumentation
- Medical diagnostics
- Photonics laser systems
- Industrial instrumentation
- Food and beverage cooling

### SPECIFICATIONS

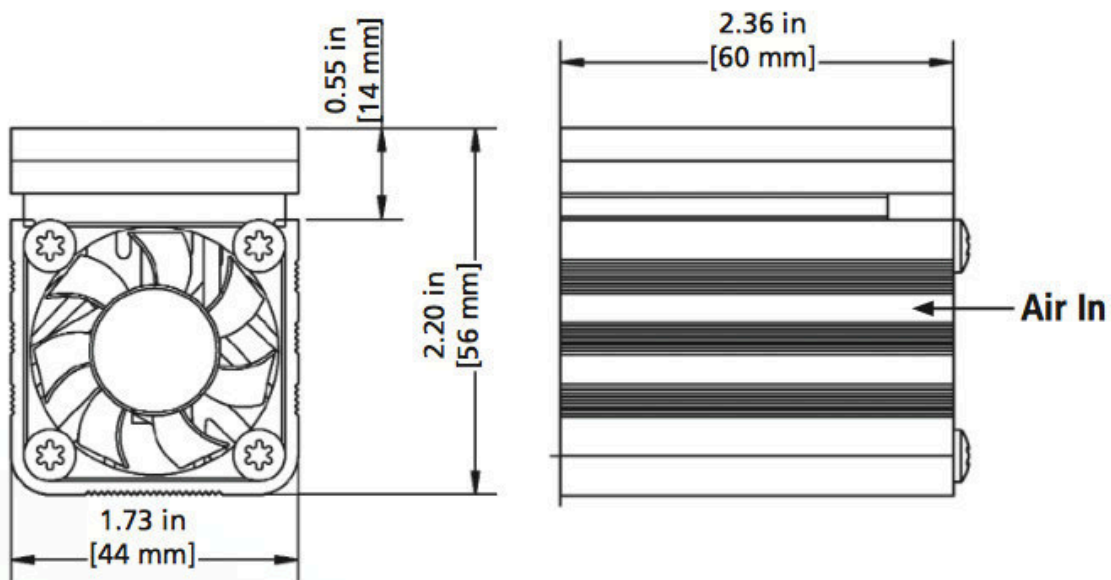
TECHNICAL	
Cooling Power Qcmax (W)	11
Running Current (A)	2.2
Startup Current (A)	2.5
Nominal Voltage (V)	5
Max Voltage (V)	5.5
Power Input (W)	11
Operating Temperature (°C)	-10 to 55
Weight (kg)	0.2
MTBF (fans – hrs)	50,000
Performance Tolerance	±10%



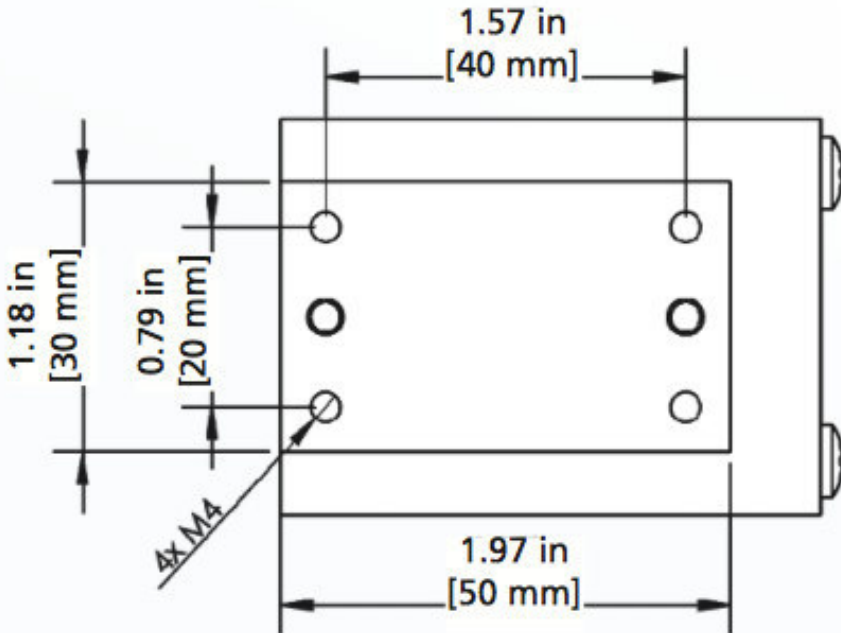
PERFORMANCE CURVE



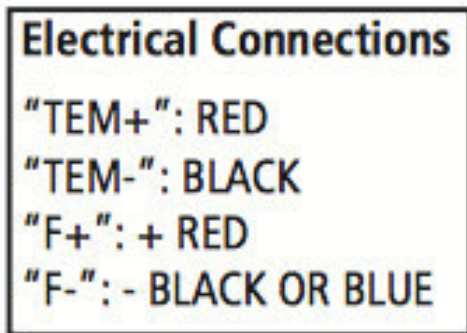
ISOMETRIC DRAWINGS



**MOUNTING HOLE LOCATION**



**WIRING SCHEMATIC**



**NOTES**

Thermal grease included  
For indoor use only

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# DA Tunnel Series DA-033-12-02

## Thermoelectric Assembly



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### FEATURES

- Tunnel Series compact design
- Precise temperature control
- Reliable solid-state operation
- DC operation
- RoHS compliant

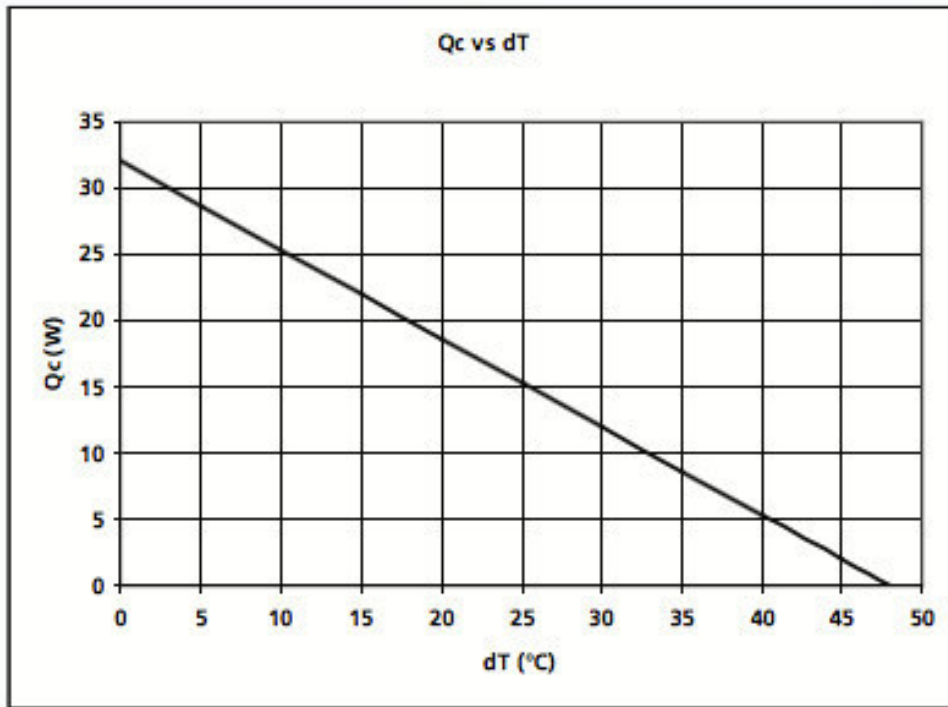
### APPLICATIONS

- Analytical instrumentation
- Medical diagnostics
- Photonics laser systems
- Industrial instrumentation
- Food and beverage cooling

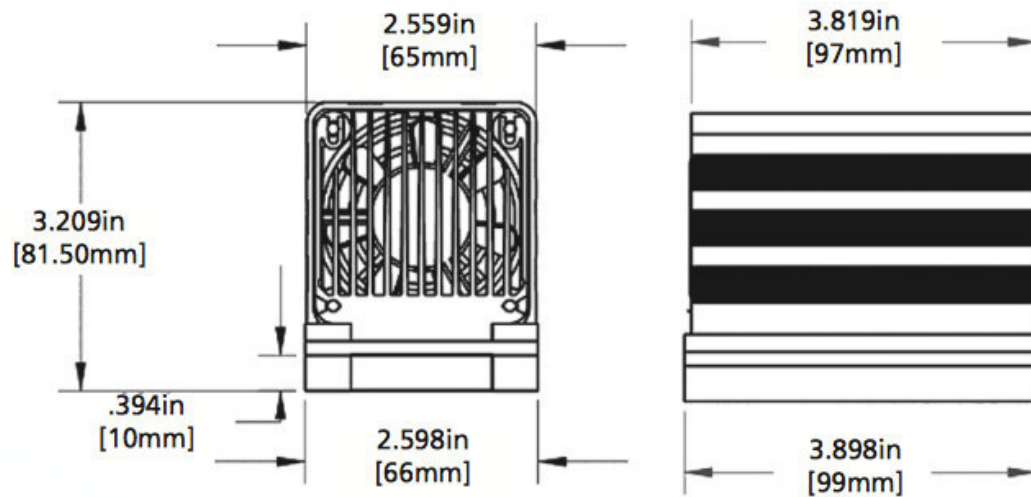
### SPECIFICATIONS

TECHNICAL	
Cooling Power Qcmax (W)	32.0
Running Current (A)	3.1
Startup Current (A)	3.5
Nominal Voltage (V)	12
Max Voltage (V)	14.7
Power Input (W)	37.2
Operating Temperature (°C)	-10 to 45
Weight (kg)	0.54
MTBF (fans – hrs)	40,000
Performance Tolerance	±10%

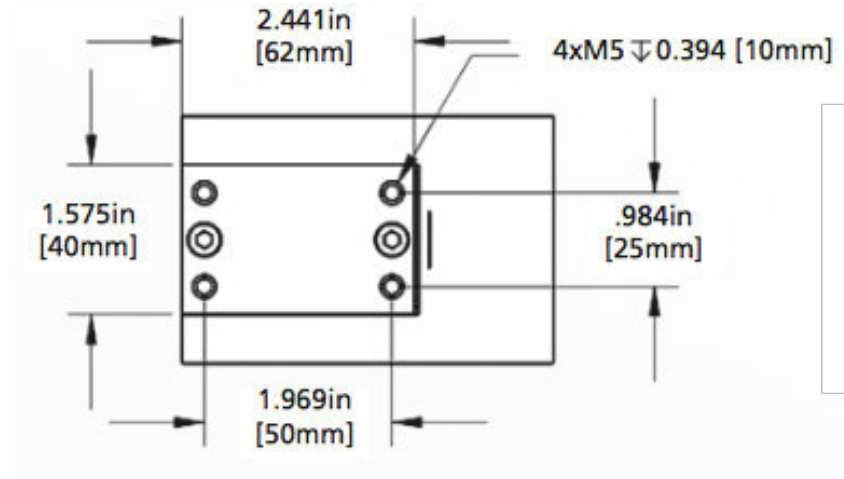
PERFORMANCE CURVE



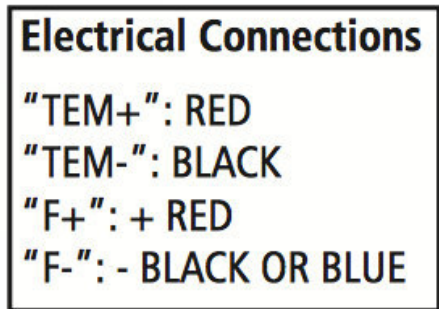
ISOMETRIC DRAWINGS



**MOUNTING HOLE LOCATION**



**WIRING SCHEMATIC**



**NOTES**

Thermal grease included  
 For indoor use only

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## Direct-to-Air Thermoelectric Assembly



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Laird Part Number: 387000866

### FEATURES

- Compact form factor
- Improved sealing for moisture protection
- Reliable solid-state operation
- RoHS compliant

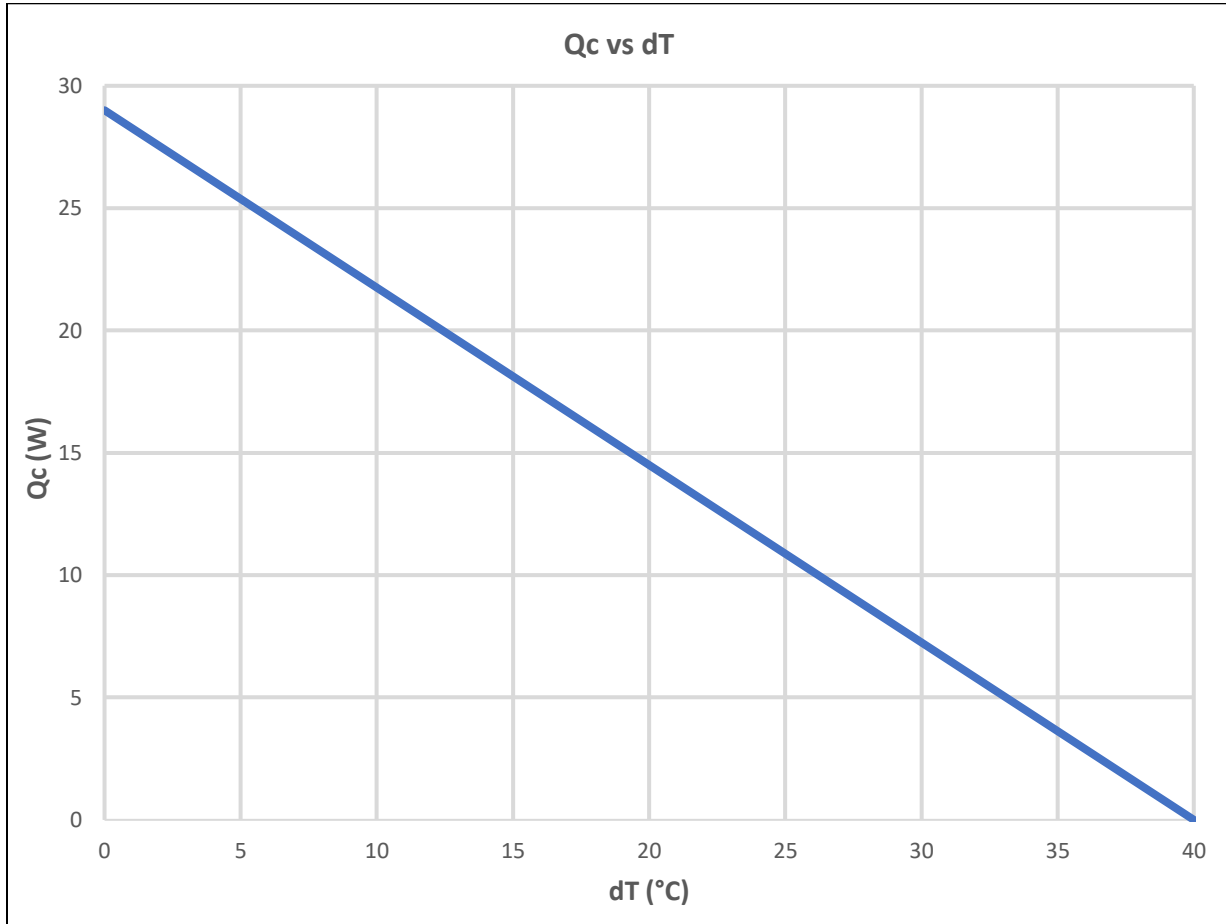
### APPLICATIONS

- Analytical storage compartment temperature control
- Medical diagnostic chamber refrigeration

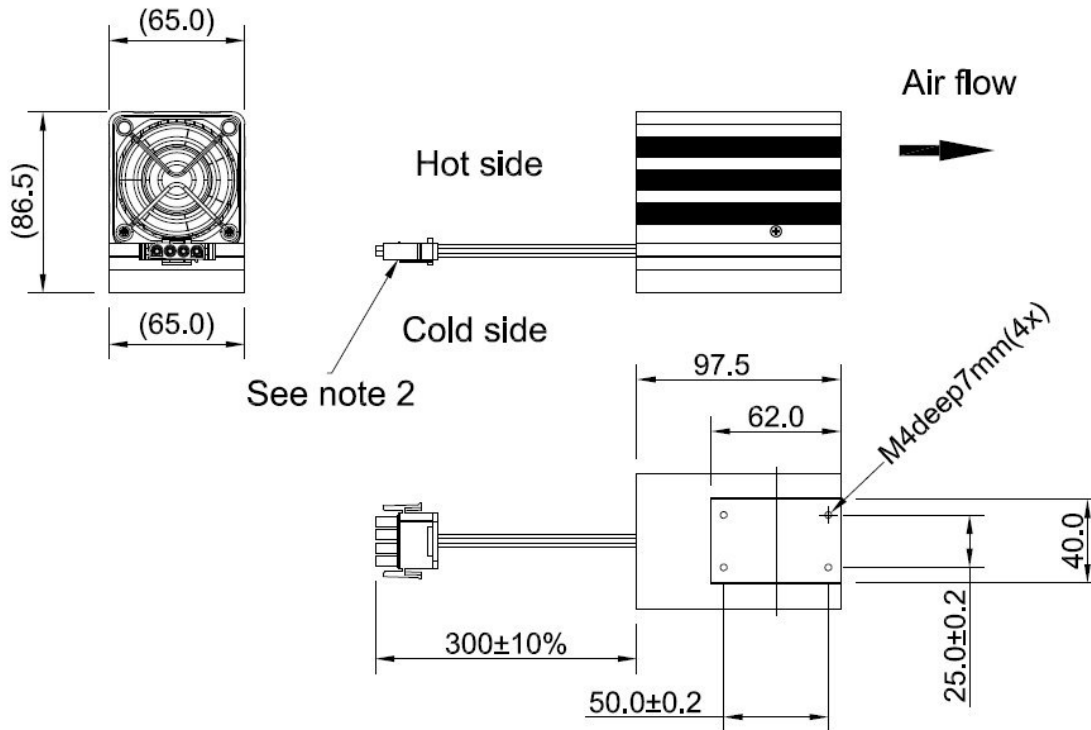
SPECIFICATIONS	
TEA Model	DAT,029,12,02,00,00
Heat Transfer, Cold Side	Direct
Heat Transfer, Hot Side	Air
Cooling Power	29 W @ $\Delta T=0^{\circ}\text{C}$ and $T_a=35^{\circ}\text{C}$ , Tolerance $\pm 10\%$
TEM Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	2.6 Amps @ $\Delta T=0^{\circ}\text{C}$
Fan Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	0.13 Amps
Dimension (L x W x H)	97.5 x 65 x 86.5 mm
Weight	0.52kg
Operating Temperature	$-10^{\circ}\text{C}$ to $50^{\circ}\text{C}$
Packaging	Individual cardboard box

PERFORMANCE CURVES

TEM module performance at  $T_h = 35^\circ\text{C}$



### ISOMETRIC DRAWINGS



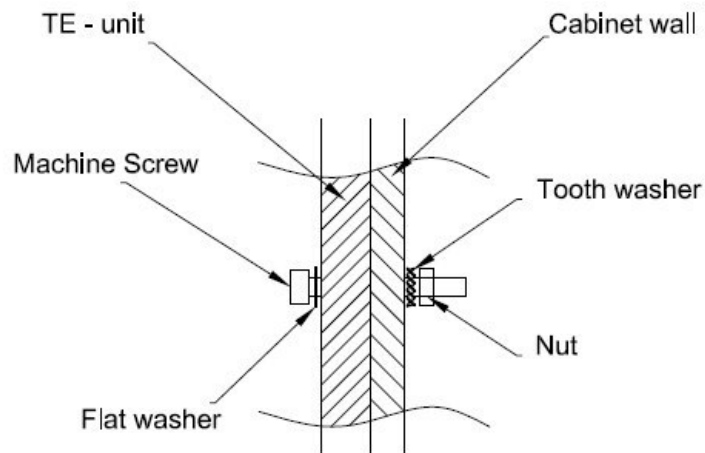
### ELECTRICAL CONNECTIONS

OBJECT	WIRE TYPE	COLOR	TERMINAL	RECEPTACLE HOUSING	POLE	PLUG HOUSING
TEM +	AWG #20	Red	TE Connectivity 350547-1	TE Connectivity 350779-1	1	TE Connectivity 350780-1
TEM -		Black			2	
FAN HOT SIDE +		White			3	
FAN HOT SIDE -		Green			4	



## INSTALLATION INSTRUCTIONS

1. For operation below dew point, recommend to position unit in vertical direction with wires facing down to allow for condensation to run off of unit. Drip tray may be required to collect moisture from surfaces at temperatures below dew point.
2. TE should not be used as part of the structure and is recommended to be protected from external forces.
3. The input power to TEA should be protected with fuse. Fuse rating should withstand 150% of nominal current rating for 60 seconds. This is valid at  $T_a=35^{\circ}\text{C}$ . Fuse ratings for other ambient temperatures ( $x^{\circ}\text{C}$ ) can be calculated with the formula  $I [x^{\circ}\text{C}] = I [35^{\circ}\text{C}] / (1+0.005*(x-35))$ . This is valid when regulating with an On/Off regulation. At rapid temperature cycling where this is applicable, there can be a need for even higher fuse ratings.
4. Max ripple current on supply power should be  $\leq 5\%$ .
5. Switching power to TEMs at frequencies between 0.01Hz to 5KHz may degrade reliability and shorten life.



## SERVICE

- Units are generally maintenance free, however occasionally it is recommended to clean the heat sinks and fans of debris. This is best done with compressed air.

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## Direct-to-Air Thermoelectric Assembly



The Tunnel Series Direct-to-Air thermoelectric assembly is a thermoelectric based air conditioner designed to temperature control small chambers used in analytical and medical diagnostic instruments. The unique design offers premium fans pushing air across-high density heat sinks to minimize the number of air flow paths required to operate. The design utilizes custom thermoelectric modules to maximize cooling capacity with a high coefficient of performance. Moisture resistant insulation is used to keep condensation from penetrating the TEM cavity. The units operate on DC and are designed for an indoor lab use environment.

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Europe: +46.31.420530  
Asia: +86.755.2714.1166  
ets.sales@lairdtech.com  
[www.lairdtech.com](http://www.lairdtech.com)

Laird Part Number: 387000848

### FEATURES

- Compact form factor
- Improved sealing for moisture protection
- Reliable solid-state operation
- RoHS compliant

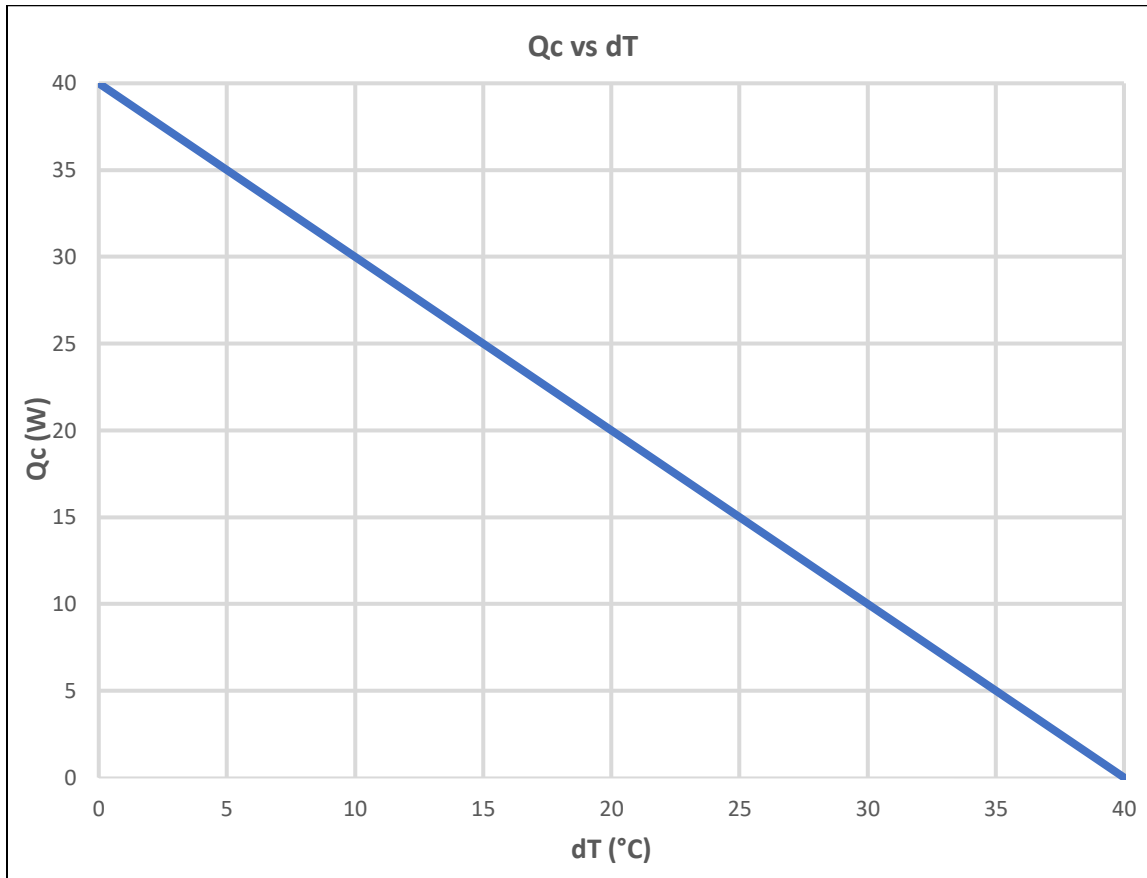
### APPLICATIONS

- Analytical storage compartment temperature control
- Medical diagnostic chamber refrigeration

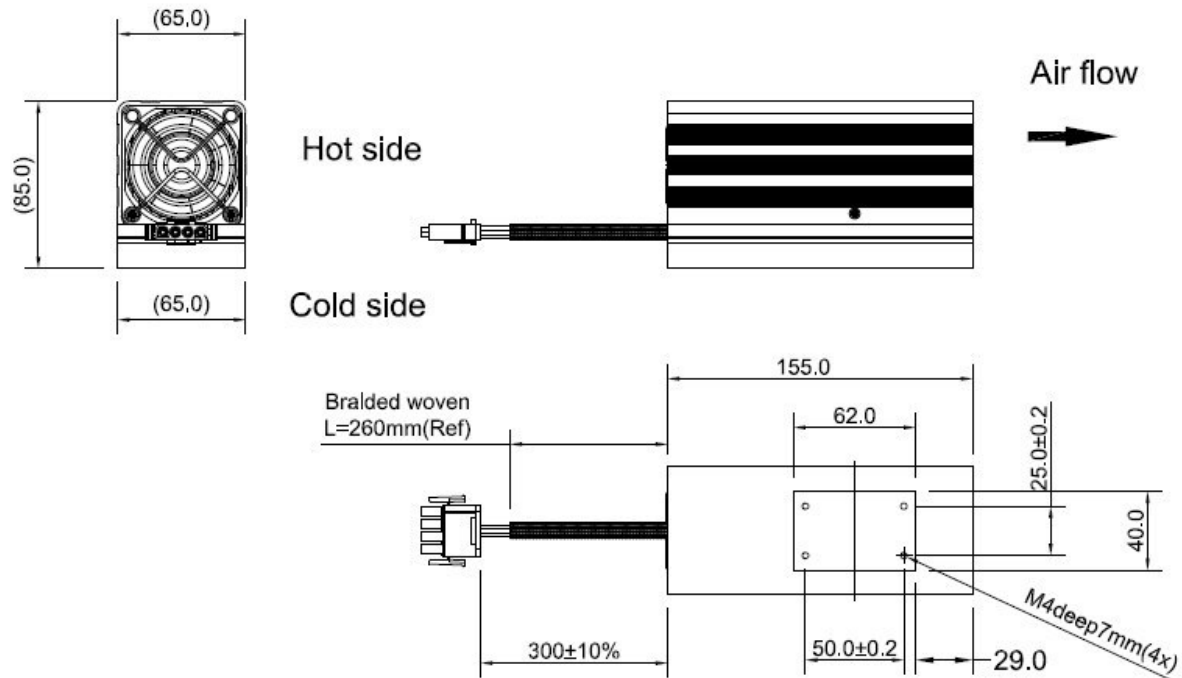
SPECIFICATIONS	
TEA Model	DAT,040,12,02,00,00
Heat Transfer, Cold Side	Direct
Heat Transfer, Hot Side	Air
Cooling Power	40 W @ $\Delta T=0^{\circ}\text{C}$ and $T_a=35^{\circ}\text{C}$ , Tolerance $\pm 10\%$
TEM Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	2.7 Amps @ $\Delta T=0^{\circ}\text{C}$
Fan Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	0.23 Amps
Dimension (L x W x H)	155 x 65 x 85 mm
Weight	0.8kg
Operating Temperature	$-10^{\circ}\text{C}$ to $50^{\circ}\text{C}$
Packaging	Individual cardboard box

PERFORMANCE CURVES

TEA performance at  $T_h = 35^\circ\text{C}$



ISOMETRIC DRAWINGS

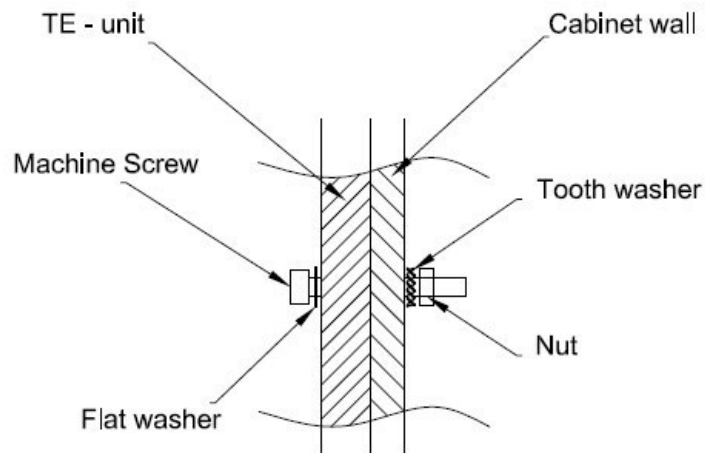


ELECTRICAL CONNECTIONS

OBJECT	WIRE TYPE	COLOR	TERMINAL	RECEPTICLE HOUSING	POLE	PLUG HOUSING
TEM +	AWG #20	Red	TE Connectivity 350547-1	TE Connectivity 350779-1	1	TE Connectivity 350780-1
TEM -		Black			2	
FAN HOT SIDE +		White			3	
FAN HOT SIDE -		Green			4	

## INSTALLATION INSTRUCTIONS

1. For operation below dew point, recommend to position unit in vertical direction with wires facing down to allow for condensation to run off of unit. Drop tray may be required to collect moisture from surfaces at temperatures below dew point.
2. TE should not be used as part of the structure and is recommended to be protected from external forces.
3. The input power to TEA should be protected with fuse. Fuse rating should withstand 150% of nominal current rating for 60 seconds. This is valid at  $T_a=35^{\circ}\text{C}$ . Fuse ratings for other ambient temperatures ( $x^{\circ}\text{C}$ ) can be calculated with the formula  $I [x^{\circ}\text{C}] = I [35^{\circ}\text{C}] / (1+0.005*(x-35))$ . This is valid when regulating with an On/Off regulation. At rapid temperature cycling where this is applicable, there can be a need for even higher fuse ratings.
4. Max ripple current on supply power should be  $\leq 5\%$ .
5. Switching power to TEMs at frequencies between 0.01Hz to 5KHz may degrade reliability and shorten life.



## SERVICE

- Units are generally maintenance free, however occasionally it is recommended to clean the heat sinks and fans of debris. This is best done with compressed air.

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# Tunnel Series DAT-065-12-02-00-00

## Direct-to-Air Thermoelectric Assembly



The Tunnel Series Direct-to-Air thermoelectric assembly is a thermoelectric based air conditioner designed to temperature control small chambers used in analytical and medical diagnostic instruments. The unique design offers premium fans pushing air across-high density heat sinks to minimize the number of air flow paths required to operate. The design utilizes custom thermoelectric modules to maximize cooling capacity with a high coefficient of performance. Moisture resistant insulation is used to keep condensation from penetrating the TEM cavity. The units operate on DC and are designed for an indoor lab use environment.

Laird Part Number: 387000873

Americas: +1.919.597.7300  
Europe: +46.31.420530  
Asia: +86.755.2714.1166  
ets.sales@lairdtech.com  
[www.lairdtech.com](http://www.lairdtech.com)

### FEATURES

- Compact form factor
- Improved sealing for moisture protection
- Reliable solid-state operation
- RoHS compliant

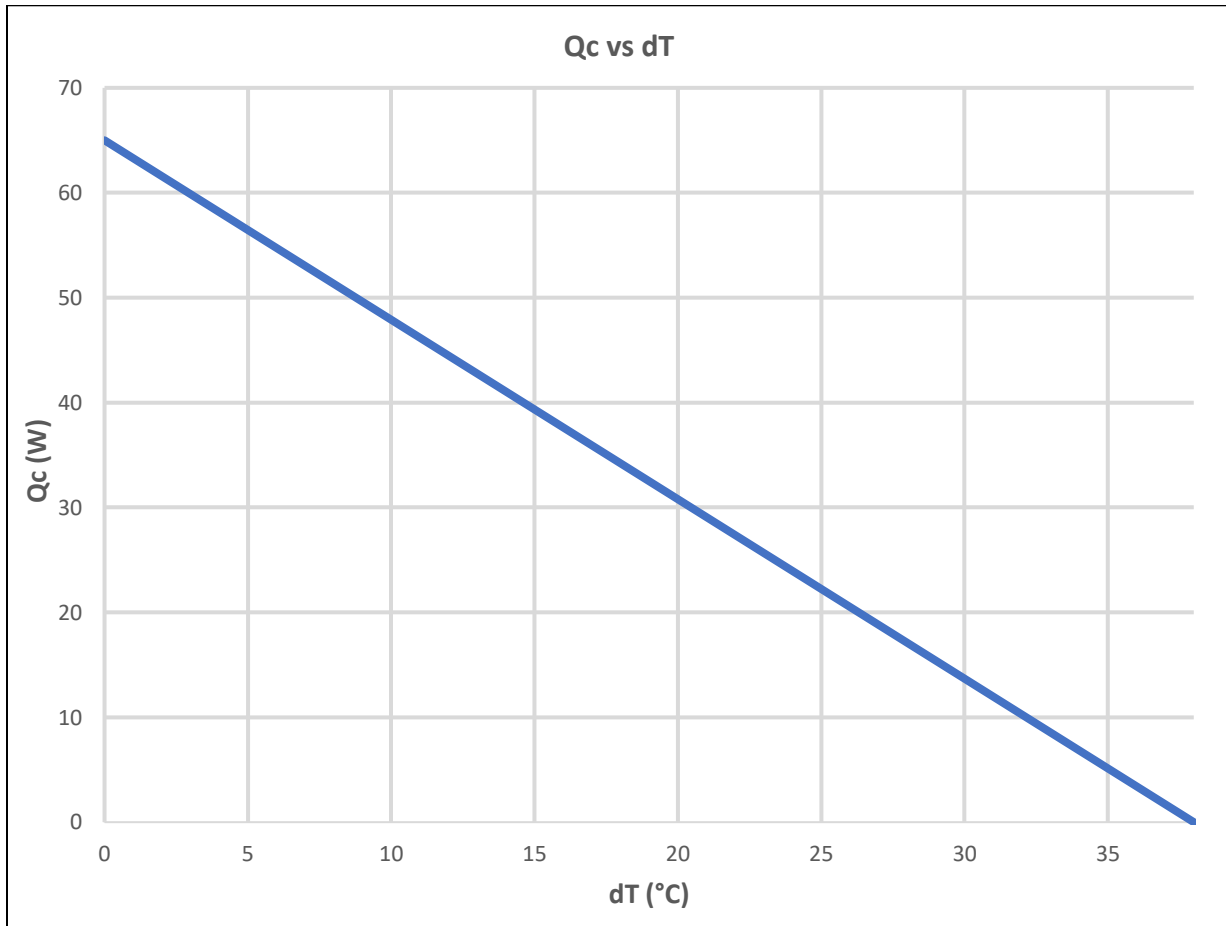
### APPLICATIONS

- Analytical storage compartment temperature control
- Medical diagnostic chamber refrigeration

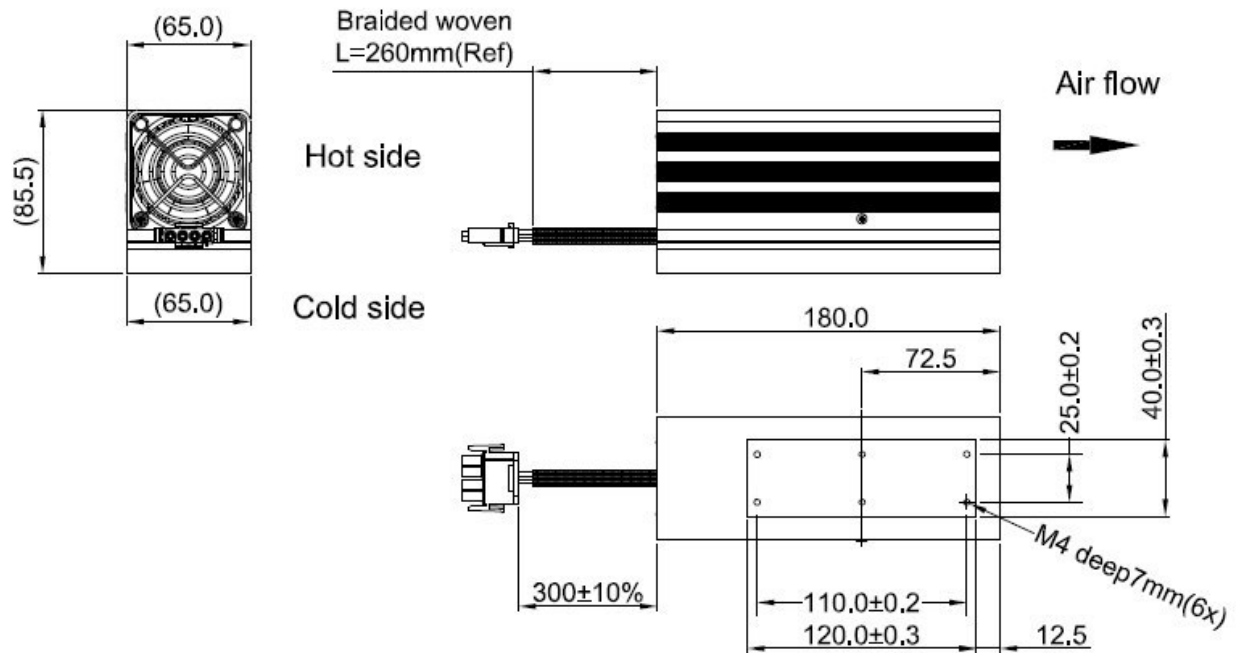
SPECIFICATIONS	
TEA Model	DAT,065,12,02,00,00
Heat Transfer, Cold Side	Direct
Heat Transfer, Hot Side	Air
Cooling Power	65 W @ $\Delta T=0^{\circ}\text{C}$ and $T_a=35^{\circ}\text{C}$ , Tolerance $\pm 10\%$
TEM Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	5.1 Amps @ $\Delta T=0^{\circ}\text{C}$
Fan Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	0.24 Amps
Dimension (L x W x H)	180 x 65 x 86 mm
Weight	1.02kg
Operating Temperature	$-10^{\circ}\text{C}$ to $50^{\circ}\text{C}$
Packaging	Individual cardboard box

PERFORMANCE CURVES

TEA performance at  $T_h = 35^\circ\text{C}$



### ISOMETRIC DRAWINGS



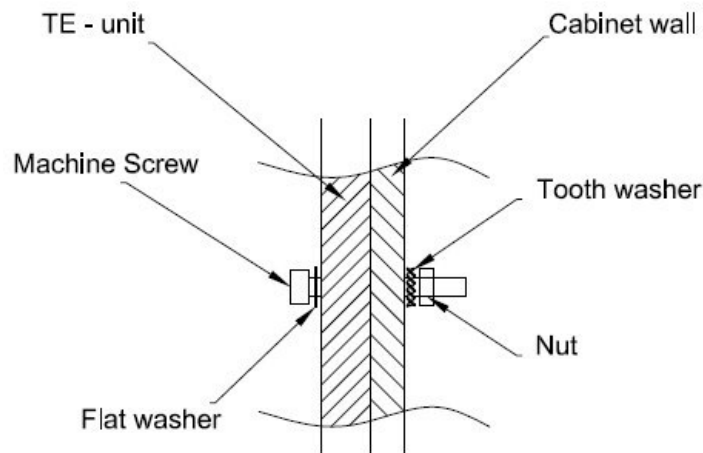
### ELECTRICAL CONNECTIONS

OBJECT	WIRE TYPE	COLOR	TERMINAL	RECEPTACLE HOUSING	POLE	PLUG HOUSING
TEM +	AWG #18	Red	TE Connectivity 350547-1	TE Connectivity 350779-1	1	TE Connectivity 350780-1
TEM -		Black			2	
FAN HOT SIDE +	AWG#20	White	TE Connectivity 350547-1	TE Connectivity 350779-1	3	TE Connectivity 350780-1
FAN HOT SIDE -		Green			4	



## INSTALLATION INSTRUCTIONS

1. For operation below dew point, recommend to position unit in vertical direction with wires facing down to allow for condensation to run off of unit. Drip tray may be required to collect moisture from surfaces at temperatures below dew point.
2. TE should not be used as part of the structure and is recommended to be protected from external forces.
3. The input power to TEA should be protected with fuse. Fuse rating should withstand 150% of nominal current rating for 60 seconds. This is valid at  $T_a=35^{\circ}\text{C}$ . Fuse ratings for other ambient temperatures ( $x^{\circ}\text{C}$ ) can be calculated with the formula  $I [x^{\circ}\text{C}] = I [35^{\circ}\text{C}] / (1 + 0.005 * (x - 35))$ . This is valid when regulating with an On/Off regulation. At rapid temperature cycling where this is applicable, there can be a need for even higher fuse ratings.
4. Max ripple current on supply power should be  $\leq 5\%$ .
5. Switching power to TEMs at frequencies between 0.01Hz to 5KHz may degrade reliability and shorten life.



## SERVICE

- Units are generally maintenance free, however occasionally it is recommended to clean the heat sinks and fans of debris. This is best done with compressed air.

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## Direct-to-Air Thermoelectric Assembly



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Laird Part Number: 387000918

Americas: +1.919.597.7300  
Europe: +46.31.420530  
Asia: +86.755.2714.1166  
ets.sales@lairdtech.com  
[www.lairdtech.com](http://www.lairdtech.com)

### FEATURES

- Compact form factor
- Improved sealing for moisture protection
- Reliable solid-state operation
- RoHS compliant

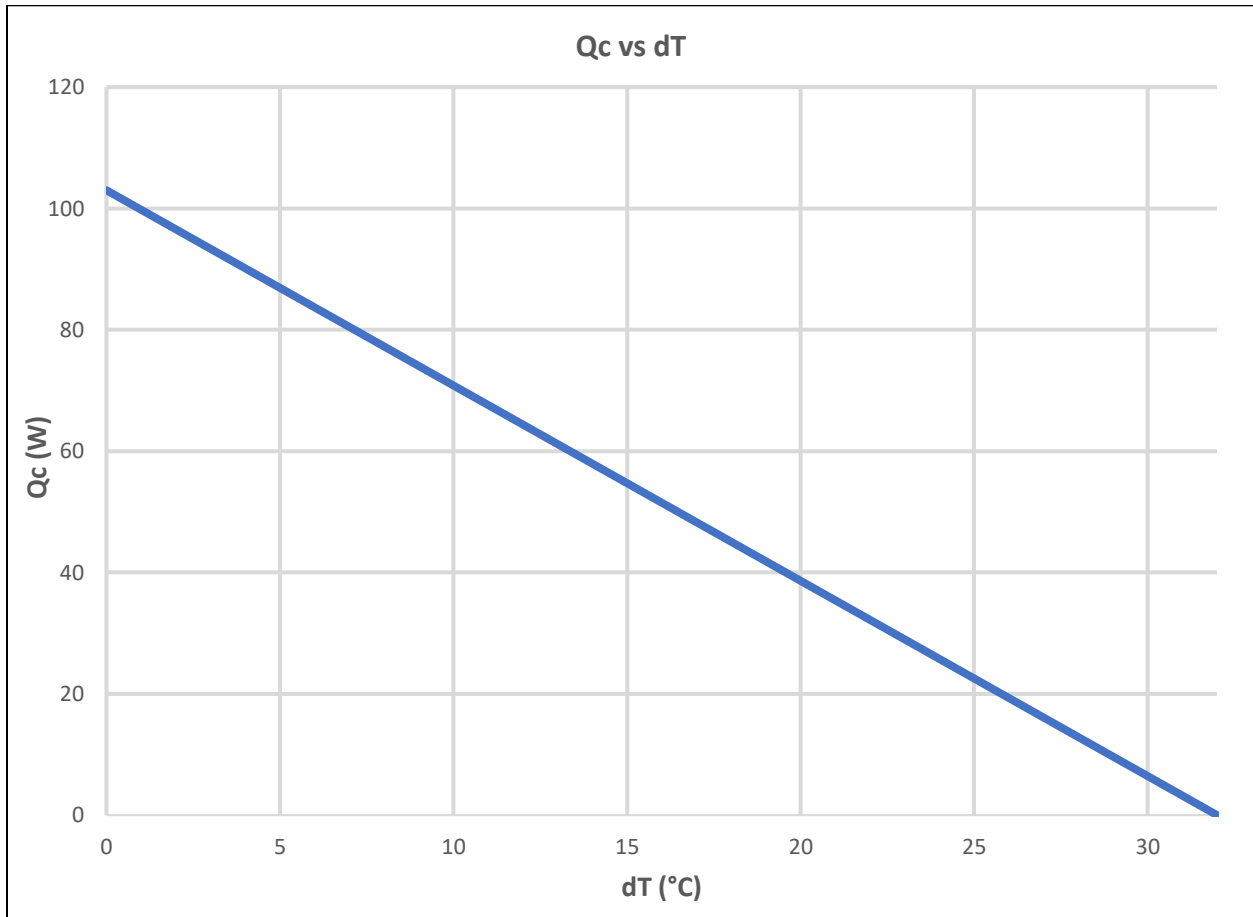
### APPLICATIONS

- Analytical storage compartment temperature control
- Medical diagnostic chamber refrigeration

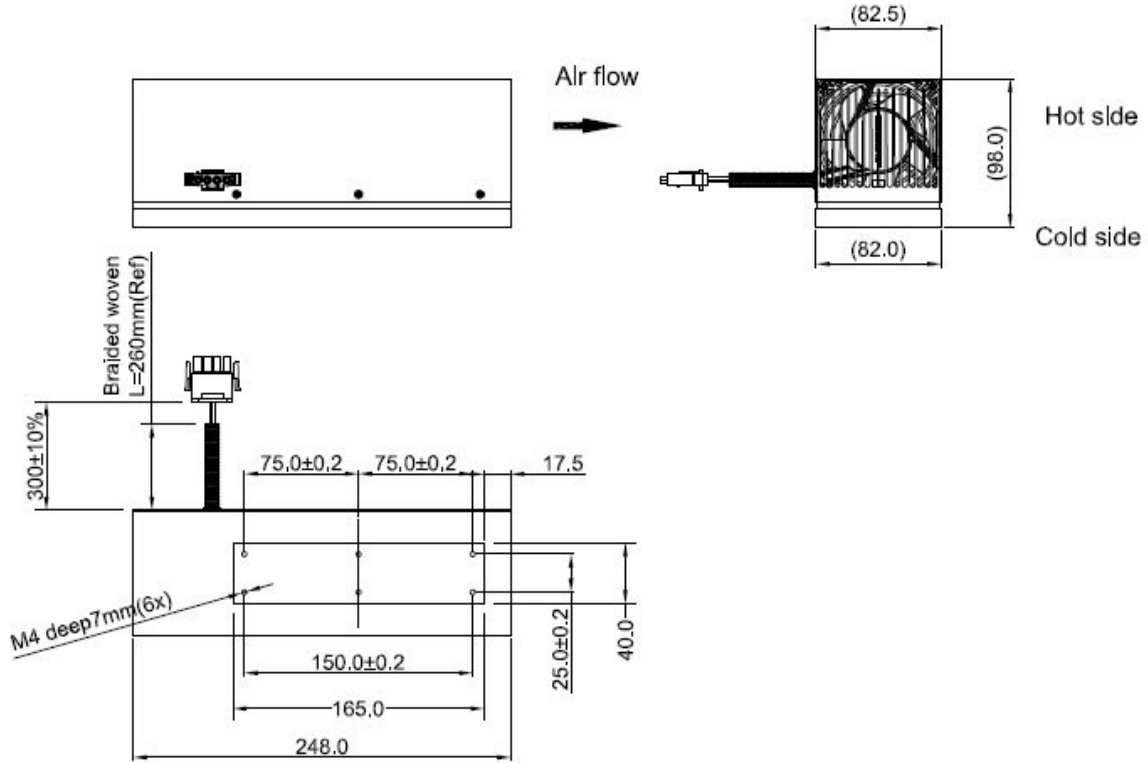
SPECIFICATIONS	
TEA Model	DAT,105,12,02,00,00
Heat Transfer, Cold Side	Direct
Heat Transfer, Hot Side	Air
Cooling Power	103 W @ $\Delta T=0^{\circ}\text{C}$ and $T_a=35^{\circ}\text{C}$ , Tolerance $\pm 10\%$
TEM Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	8.5 Amps @ $\Delta T=0^{\circ}\text{C}$
Fan Input Power	
Voltage, Nominal	12 VDC
Current, Nominal	1.0 Amps
Dimension (L x W x H)	248 x 83 x 98 mm
Weight	1.7kg
Operating Temperature	$-10^{\circ}\text{C}$ to $50^{\circ}\text{C}$
Packaging	Individual cardboard box

PERFORMANCE CURVES

TEA performance at  $T_h = 35^\circ\text{C}$



### ISOMETRIC DRAWINGS

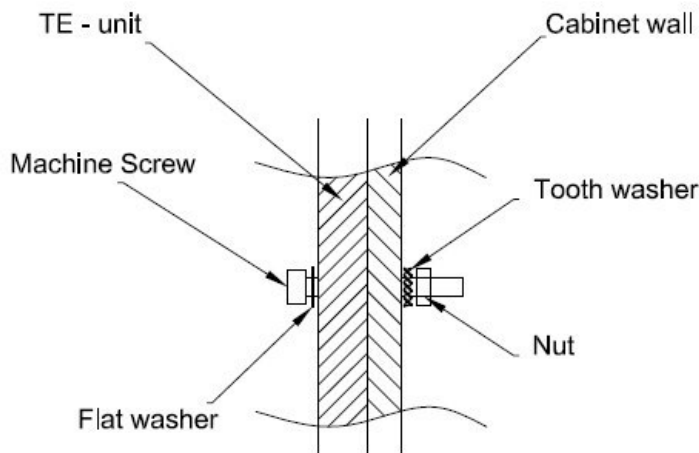


### ELECTRICAL CONNECTIONS

OBJECT	WIRE TYPE	COLOR	TERMINAL	RECEPTICLE HOUSING	POLE	PLUG HOUSING
TEM +	AWG #18	Red	TE Connectivity 350550-1	TE Connectivity 350779-1	1	TE Connectivity 350780-1
TEM -		Black			2	
FAN HOT SIDE +	AWG#20	White			3	
FAN HOT SIDE -		Green			4	

## INSTALLATION INSTRUCTIONS

1. For operation below dew point, recommend to position unit in vertical direction with wires facing down to allow for condensation to run off of unit. Drip tray may be required to collect moisture from surfaces at temperatures below dew point.
2. TE should not be used as part of the structure and is recommended to be protected from external forces.
3. The input power to TEA should be protected with fuse. Fuse rating should withstand 150% of nominal current rating for 60 seconds. This is valid for  $T_a=33^{\circ}\text{C}$ . Fuse rating for alternate ambient temperatures can be calculated by  $T_a$
4. Max ripple current on supply power should be  $\leq 5\%$ .
5. Switching power to TEMs at frequencies between 0.01Hz to 5KHz may degrade reliability and shorten life.



## SERVICE

- Units are generally maintenance free, however occasionally it is recommended to clean the heat sinks and fans of debris. This is best done with compressed air.

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